## CLEAN + DURABLE Surface systems

# **CRANE** Composites



**COLOR RITE**<sup>™</sup> Color Sil color-matched caulk + pre-tooling mist OVER 40 COLORS + FASTER CAULK INSTALLATIONS

Complete Crane Composites wall panel installations with Color Rite's Color Sil Caulk and Pre-Tooling Mist for professional looking panel installations without the use of moldings. Crane Composites has teamed-up with Color Rite to provide materials that complement GLASBORD and VARIETEX installations in one seamless ordering process.



# for professional looking panel installations







CAULK

SPRAY

SMOOTH

# **COLOR RITE**<sup>™</sup> Color Sil color-matched caulk + pre-tooling mist





#### COLOR-MATCHED SILICONE CAULK

Color Sil caulk is designed for sealing wall panels exposed to high moisture. It is available in a sanded texture to complement Varietex sandstone panels, satin texture to complement DESIGNS + Varietex linen panels, or glossy finish to complement Glasbord + Varietex beaded panels.

Color Sil is a 100% silicone caulk. It is a single component acetoxy silicone, mildew resistant when cured, non-corrosive silicone caulk that cures in the presence of atmospheric moisture to produce a durable and flexible caulk.

#### **PRE-TOOLING MIST**

Tired of messy caulk installations? Use Color Rite's Pre-Tooling Mist. The Pre-Tooling Mist helps keep excess silicone from adhering to FRP panels and saves clean-up time and energy. The mist is available in three sizes including a 4 oz. spray, 32 oz. quart spray, and 128 oz. gallon refill container.

The Pre-Tooling Mist is a spray agent used to aid in caulk installations. It is low odor, easy to apply, and user friendly. Pre-Tooling Mist helps keep excess caulk from adhering to the panel surface.

# Installation Guide with Color Rite's Color Sil Caulk + Pre-Tooling Mist

- 1. When using caulk and sealant, all panels must be installed prior to the seam treatment. Before caulk and sealant can be applied, installed panels need to be adhered for a minimum of 6 hours, but 24 hours is recommended when room temperature is at 72°F and 45%-50% humidity.
- 2. Areas to be sealed should be thoroughly cleaned and dry. Remove all substances that inhibit silicone adhesion. Remove oils, soap, glue/adhesive debris, dust, loose caulk, and solvent residue or residual. Joint width or depth should not exceed ½". If joint depth exceeds ½" backer rod is recommended.
- 3. Cut cartridge tip just above threads.
- 4. Thread nozzle onto cartridge
- 5. Cut nozzle to desired bead size.
- 6. Apply silicone caulk to desired area. Fill the 1/8" (3.2 mm) gap between the panels with caulk, making sure that the gap is completely filled. Push tube in the direction of travel.
- 7. Lightly spray Pre-Tooling Mist directly onto silicone bead, approximately 6-8 inches away. The goal is to lightly cover not only the silicone bead, but also the surface on either side of it. DO NOT SATURATE EITHER THE SILICONE OR THE SURFACE TO WHICH IT IS BEING APPLIED. It is also recommended to lightly spray the tool being used to tool the silicone bead.
- 8. Using moderate pressure, move the tool along the silicone to smooth and press the silicone bead into the intended void. Intermittent removal of excess silicone is suggested for best performance.
- 9. Using a clean, damp cloth, softly wipe away any excess Pre-Tooling Mist from the applied surface. Be careful not to wipe away the curing silicone caulk.

Pre-Tooling Mist prevents silicone from adhering to any surface. Be mindful not to spray any uncaulked area with Pre-Tooling Mist prior to silicone installation.

## see our installation video at cranecomposites.com/caulkinstall



cranecomposites.com

1.800.435.0080

sales@cranecomposites.com

The following are trademarks of Crane Composites, Inc. or a related company: Glasbord, Kemlite, Kemply, Surfaseal, Sanigrid, Silhouette Trims and Varietex | 7809 | REV 2 | 04.2020 (8814)