

**CLIENT:** CRANE COMPOSITES  
Attn: Mike Buhr  
23525 W. Eames Street  
Channahon, IL 60410

**Test Report No: TJ1114**

**Date: February 21, 2013**

**SAMPLE ID:** The Client submitted and identified the following test material as “**Kemply-3mm ACP, Single Sided FSI, wall and ceiling panel**”

**SAMPLING DETAIL:** Test samples were submitted to the laboratory directly by the client. No special sampling conditions or sample preparation were observed by QAI.

**DATE OF RECEIPT:** Samples were received at QAI facilities on February 15, 2013

**TESTING PERIOD:** February 20, 2013

**AUTHORIZATION:** Proposal FB012913-4 signed by Mike Buhr on January 30, 2013

**TEST REQUESTED:** Perform standard flame spread and smoke density developed classification tests on the sample supplied by the Client in accordance with ASTM Designation E84-12, "Standard Method of Test for Surface Burning Characteristics of Building Materials". The foregoing test procedure is comparable to UL 723, ANSI/NFPA No. 255, and UBC No. 8-1.

<b>TEST RESULTS:</b>	<b><u>Flame Spread</u></b>	<b><u>Smoke Developed</u></b>
	20	250

Detailed test results are presented in the subsequent pages of this report

**Prepared By**



David Bauchmoyer  
Fire Test Technician

**Signed for and on behalf of  
QAI Laboratories, Inc.**



J. Brian McDonald  
Operations Manager



**PREPARATION AND CONDITIONING:** The sample was submitted in six 4 foot long panels cut to measure 21 inches wide and approximately 0.2210 inches thick. The sample material was placed into conditioning at 73°F (±5°F) and 50% (±5%) relative humidity until day of testing.

**E 84 TEST DATA SHEET:**

**MOUNTING METHOD:** The sample was supported during testing by 2" hexagonal mesh poultry netting running the length of the test chamber and ¼" round metal rods placed at 2' intervals across the width of the test chamber.

**CLIENT:** Crane Composites **DATE:** February 20, 2013

**SAMPLE:** Kemply-3mm ACP, Single Sided FSI, wall and ceiling panel

**IGNITION:** 1 minutes, 00 seconds

**FLAME FRONT:** 5 feet maximum

**TIME TO MAXIMUM SPREAD:** 5 minutes, 30 seconds

**TEST DURATION:** 10 minutes, 00 seconds

**SUMMARY: FLAME SPREAD:** 20 (18 unrounded)

**SMOKE DEVELOPED:** 250 (241 unrounded)

**OBSERVATIONS:**

Steady ignition occurred at one minute after ignition. Sample started peeling at one minute and soon after charring was noted. Sample began to bubble at around 2 minutes and flaming droplets were noted at 6 minutes and 30 seconds. Sample showed glowing and flaming after test which was extinguished by technician.

**CALIBRATION DATA:**

Time to Ignition of Last Red Oak (sec):	45
Red Oak Smoke Area (%A*Min):	112
Maximum Temperature (°F):	497
Time to Maximum Temperature (min:sec):	9:30
Total Fuel Burned (ft³)	55.03



**SUMMARY OF ASTM E84 RESULTS:**

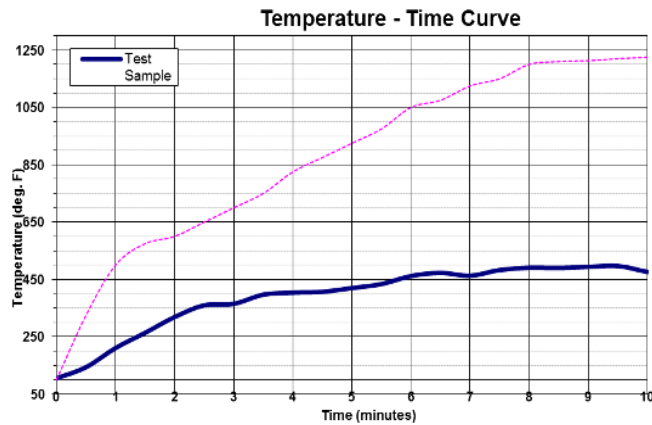
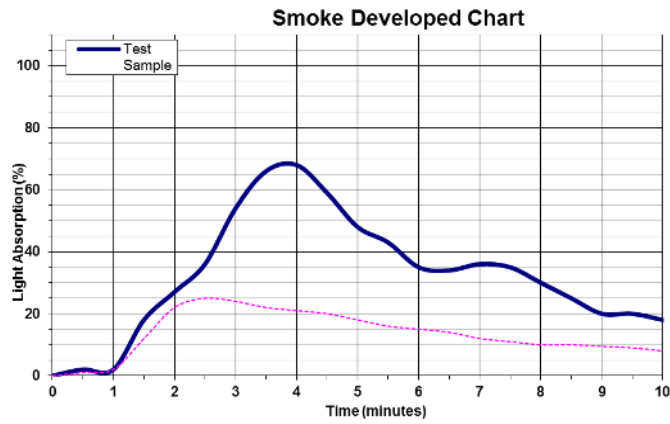
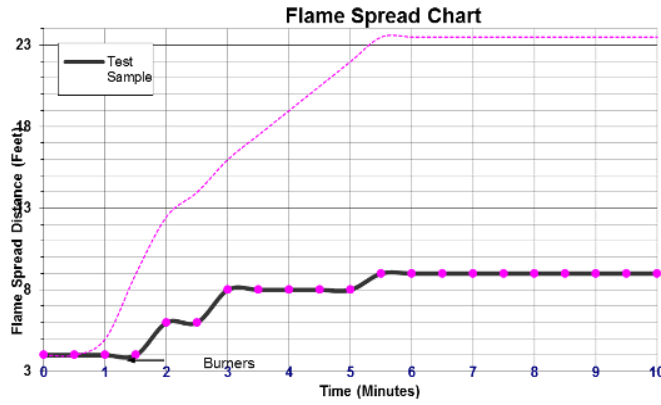
Because of the possible variations in reproducibility, the results are adjusted to the nearest figure divisible by 5. Smoke Density values over 200 are rounded to the nearest figure divisible by 50.

In order to obtain the Flame Spread Classification, the above results should be compared to the following table:

<u>NFPA CLASS</u>	<u>IBC CLASS</u>	<u>FLAME SPREAD</u>	<u>SMOKE DEVELOPED</u>
A	A	0 through 25	Less than or equal to 450
B	B	26 through 75	Less than or equal to 450
C	C	76 through 200	Less than or equal to 450

**BUILDING CODES CITED:**

1. National Fire Protection Association, ANSI/NFPA No. 101, "Life Safety Code", 2006 Edition.
2. International Building Code, 2006 Edition, Chapter 8, Interior Finishes, Section 803.



**END OF REPORT**

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